

# ValveMate 7194 Controller

Fast, precise control of 794 Series auger valve performance



ValveMate 7194 controller improves process control when paired with an EFD auger valve.

The ValveMate™ 7194 controller simplifies setup and operation of the 794 Series auger valve. Easily adjust valve open time in increments as small as 0.001 seconds for exceptional process control. The controller is available in a 0–2.0 bar (0–30 psi) version for solder pastes, silver conductive epoxies, and other filled fluids and a 0–7.0 bar (0–100 psi) version for dispensing thicker filled materials, such as thermal compounds.

Valve functions controlled at the dispensing station eliminate the need to shut down production lines to reprogram a PLC. Users can cycle the valve faster and with greater deposit accuracy and repeatability.

The VM7194 controller features a reverse capability mode, allowing clean cutoff at the dispense tip for particularly sticky or tacky fluids. A precision air pressure regulator provides precise pressure control to the syringe barrel and can be operated in continuous or pulse mode.

The controller is easy to interface with PLCs and other equipment for added convenience. Both 794 auger valve models, with brush or brushless motors, require the 7194 controller for optimal valve performance.

## Features

- Simplified setup and operation of the 794 auger valve
- Reverse capability mode
- 10–24 VDC motor voltage range
- Non-volatile, power-off memory
- Motor overload fault detection
- Continuous or pulse pressure mode to reservoir

## Benefits

- “On the fly” deposit adjustments
- Intuitive, easy operator interface
- Reverse capability feature provides clean cutoff for highly sticky materials
- Low voltage requirements allow safe operation
- Motor overload protection extends motor life



794 auger valve dispensing EFD SolderPlus paste onto a printed circuit board.



794 auger valve dispensing EFD SolderPlus paste onto a fire detector.

Part #	Description
7360201	ValveMate 7194 Controller, 0–2.0 bar (0–30 psi)
7362374	ValveMate 7194 Controller, 0–7.0 bar (0–100 psi)

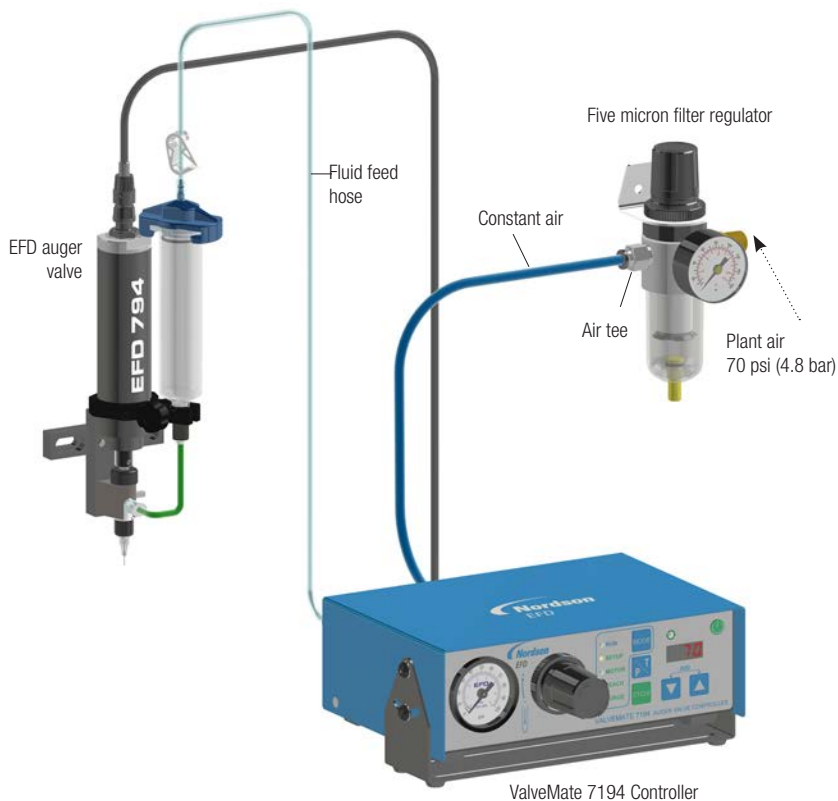


more info



## Specifications

Item	Specification
Cabinet size	20.0w x 6.8H x 14.2D cm (7.87w x 2.68H x 5.59D")
Weight	1.8 kg (3.9 lb)
Cycle rate	Exceeds 400 per minute
Time range	0.001–99.9 s
Electrical power input	30 VDC (±2%), 1.33 Amp maximum
External power adapter	100–240 VAC (±10%), ~50/60Hz input, 30 VDC (±2%), 1.33 Amp output, Switchcraft S761K locking DC plug or equivalent, desktop type, AC input: IEC 320 inlet
Feedback circuits	EOC Out and Alarm Out: Electronic switch, 24 VDC, 100 mA maximum
Cycle initiate	5–24 VDC signal, foot pedal, or contact closure initiate
Input air pressure	4.5–7.0 bar (65–100 psi)
Approvals	CE, UKCA, TUV, RoHS, WEEE, China RoHS
Warranty	1 year, limited



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## Automated Dispensing Systems

Nordson EFD automated dispensing systems deliver market-leading repeatability and accuracy in fluid placement and positioning. Specialized dispensing software simplifies setup and programming. Optimize dispensing results with features such as laser height sensing and smart vision CCD cameras.

The complete system requires a 794 auger valve, 7194 controller, and fluid reservoir.

## 794 Series Auger Valve

Screw feed technology, along with precision time and pressure controls, allow the 794 auger valve to dispense precise, consistent amounts of particle-filled materials. Available in two motor types, the brush motor is used for lines and stripes. The brushless motor is used for high-speed microdot applications.

## Custom Solder Paste

Learn more about EFD dispense paste, print paste, flux, thermal compounds, and solder mask, including specialized formulations. We are a dispense flux technology leader and one-stop shop for solder, dispensers, valves, and automation.

Contact EFD for details: [info@nordsonefd.com](mailto:info@nordsonefd.com)



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### Global

800-556-3484; +1-401-431-7000  
[info@nordsonefd.com](mailto:info@nordsonefd.com)

### Europe

00800 7001 7001  
[infoefd.europe@nordsonefd.com](mailto:infoefd.europe@nordsonefd.com)

### Asia

China: +86 (21) 3866 9006; [china@nordsonefd.com](mailto:china@nordsonefd.com)  
 India: +91 80 4021 3600; [india@nordsonefd.com](mailto:india@nordsonefd.com)  
 Japan: +81 3 5762 2760; [japan@nordsonefd.com](mailto:japan@nordsonefd.com)  
 Korea: +82-31-736-8321; [korea@nordsonefd.com](mailto:korea@nordsonefd.com)  
 SEAsia: +65 6796 9522; [sin-mal@nordsonefd.com](mailto:sin-mal@nordsonefd.com)

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