

Optimum Disposable Reservoir Systems

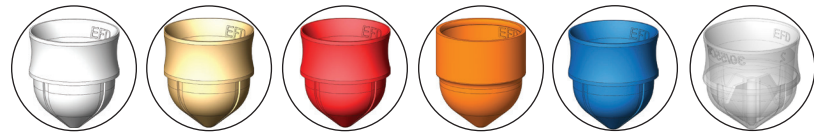


SYRINGE BARREL & PISTON SETS

Each box contains one resealable bag of syringes and SmoothFlow pistons.

Size	MOST FLUIDS		Light Block*	Opaque	Clear Barrels	Clear Barrels	QTY
	Clear Barrels White Pistons	Amber Barrels White Pistons	Black Barrels White Pistons	Black Barrels White Pistons	Blue Pistons	Clear Pistons	
3cc	7012074	7012085	7012091	7012075	—	—	50
5cc	7012096	7012103	7012109	—	—	—	40
10cc	7012114	7012126	7012130	7012118	7360577	—	30
30cc	7012136	7012145	7012149	7015116	7360580	—	20
55cc	7012153	7012160	7012164	—	—	—	15

Optimum® syringe barrels are molded from a proprietary polypropylene blend that gives them exceptional clarity and chemical compatibility. Pistons are made of polyethylene. Reservoirs available in clear for most fluids; transparent amber for UV- and light-sensitive materials (*less than 12% visible light from 550 nm or less); and opaque black. Black ensures complete light blockage. Each box contains an equal number of barrels and pistons.



ADAPTER ASSEMBLIES

Molded one-piece, acetal adapter heads.

Size	0.9 m (3-ft.) Hose	1.8 m (6-ft.) Hose	0.9 m (3-ft.) Hose w/ filter tap
	Blue	Blue	Blue
3cc	7012341	7012059	7012063
5cc	7012054	7012058	7012062
10cc	7012339	7012057	7012061
30, 55cc	7012338	7012056	7012060

Adapter heads with Buna-N O-ring, flexible polyurethane air hose (3/32" ID x 5/32" OD), male quick-connect, and safety clip. For general use.



SMOOTHFLOW POLYETHYLENE PISTONS

Optimum pistons mate perfectly with syringe barrels and are available in six styles to ensure control for virtually any fluid in any application.

Size	White	Red	Beige	Orange	Blue	Clear	QTY
	SmoothFlow	SmoothFlow	SmoothFlow	Flatwall	LV Barrier	Flex	
3cc	7012166	7012168	7012170	7012321	7014602	7362320	50
5cc	7012172	7012174	7012176	7012323	—	7362317	40
10cc	7012178	7012180	7012182	7012325	7014600	7029355	30
30, 55cc	7012184	7012186	7012188	7012327	7014598	7029551	20

For more information visit www.nordsonefd.com/SyringePistons

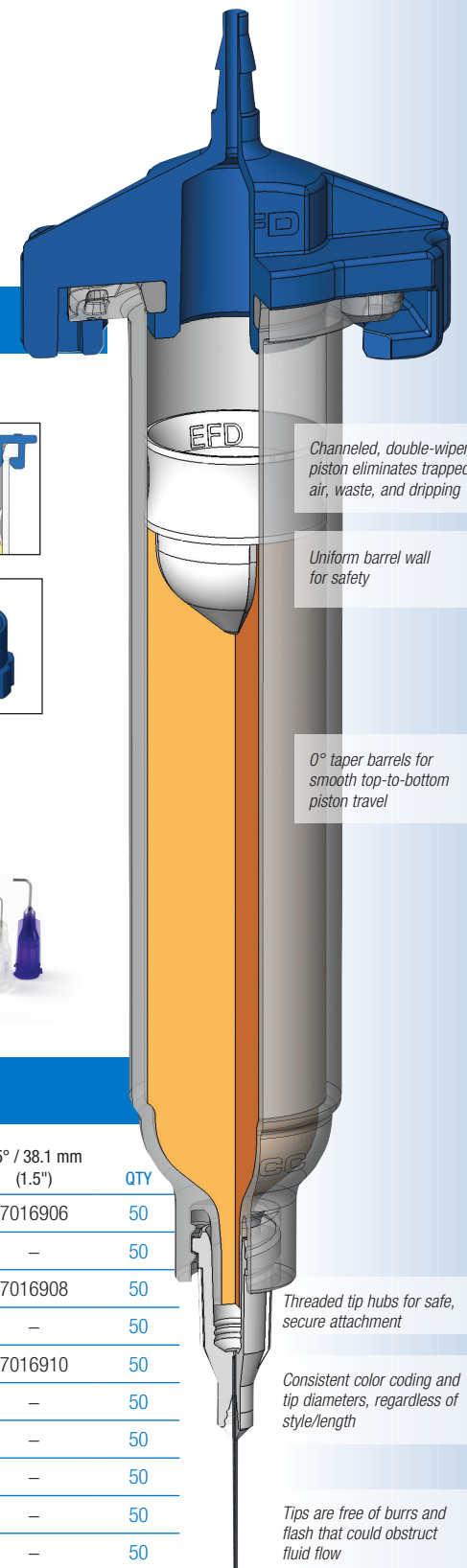
END / TIP CAPS

End caps and tip caps provide an airtight seal.

Size	Blue End Caps	QTY
3cc	7012190	50
5cc	7012192	40
10cc	7012194	30
30, 55cc	7012196	20

Size	Blue Tip Cap	QTY
One size	7012198	50

Twist-on tip cap seals syringe barrel for storage.



Precision Dispense Tips

PRECISION STAINLESS STEEL TIPS

Gauge	Color	mm	ID		OD		6.35 mm (0.25")	12.7 mm (0.50")	25.4 mm (1.0")	38.1 mm (1.5")	45° / 12.7 mm (0.5")	90° / 12.7 mm (0.5")	45° / 38.1 mm (1.5")	QTY
			mm	inch	mm	inch								
14	Olive	1.54	0.060	1.83	0.072	7018029	7018043	7018032	7018035	7018044	7018045	7018045	7016906	50
15	Amber	1.36	0.053	1.65	0.065	—	7018068	7018059	7018062	7018069	—	—	—	50
18	Green	0.84	0.033	1.27	0.050	7018107	7018122	7018110	7018113	7018123	7018124	7016908	50	
20	Pink	0.61	0.024	0.91	0.036	7018163	7018178	7018166	7018169	7018179	7018180	—	50	
21	Purple	0.51	0.020	0.82	0.032	7005005	7018233	7018222	7018225	7018234	—	7016910	50	
22	Blue	0.41	0.016	0.72	0.028	7018260	7018272	7018263	7018266	7018273	7018274	—	50	
23	Orange	0.33	0.013	0.65	0.025	7018302	7018314	7018305	7018308	7018315	7018316	—	50	
25	Red	0.25	0.010	0.52	0.020	7018333	7018345	7018336	7018339	7018346	7018347	—	50	
27	Clear	0.20	0.008	0.42	0.016	7018395	7005008	—	—	7018404	7018405	—	50	
30	Lavender	0.15	0.006	0.31	0.012	7018424	7018433	—	—	7018434	7018435	—	50	
32	Yellow	0.10	0.004	0.24	0.009	7018462	—	—	—	—	—	—	50	

Burr-free, polished, passivated stainless steel dispense tips with polypropylene SafetyLok™ hubs for a secure fit to barrel reservoirs.

SMOOTHFLOW TAPERED TIPS

Gauge	Color	mm	ID		Standard	Opaque Rigid	QTY
			mm	inch			
14	Olive	1.60	0.063	7018052	7018049	50	
16	Grey	1.19	0.047	7018100	7018097	50	
18	Green	0.84	0.033	7018158	7018147	50	
18	Black	0.84	0.033	7018150	—	50	
20	Pink	0.58	0.023	7005009	7005006	50	
20	Black	0.58	0.023	7018211	—	50	
22	Blue	0.41	0.016	7018298	7005007	50	
25	Red	0.25	0.010	7018391	7018370	50	
25	Black	0.25	0.010	7018373	—	50	
27	Clear	0.20	0.008	7018417	—	50	

Use with gel cyanoacrylates, UV-cure adhesives, sealants, and particle-filled materials or any medium- to high-viscosity fluid. Standard tips are molded of polyethylene. Rigid, opaque tapered tips are molded of polypropylene and the opacity delivers light-blocking functionality.



CHAMFERED TIPS

Gauge	Color	mm	ID		38.1 mm (1.50")	12.7 mm (0.50")	6.35 mm (0.25")	QTY
			mm	inch				
18	Green	0.84	0.033	—	7018129	—	50	
20	Pink	0.61	0.024	7018188	—	—	50	
22	Blue	0.41	0.016	7018281	—	—	50	
23	Orange	0.33	0.013	—	7018321	—	50	
25	Red	0.25	0.010	—	7018352	—	50	
27	Clear	0.20	0.008	—	—	7015236	50	
33	Clear	0.10	0.004	—	—	7018482	25	
33	Black	0.10	0.004	—	—	7018477	25	

Use for microdot application of low viscosity fluids.

PTFE-COATED TIPS

Gauge	Color	mm	ID		OD		12.7 mm (0.50")	QTY
			mm	inch	mm	inch		
21	Purple	0.51	0.020	0.84	0.033	7018243	20	
22	Blue	0.41	0.016	0.74	0.029	7018290	20	
23	Orange	0.33	0.013	0.66	0.026	7018326	20	
25	Red	0.25	0.010	0.53	0.021	7018359	20	

Controls wicking to stop drips for optical media applications.

PTFE-LINED TIPS

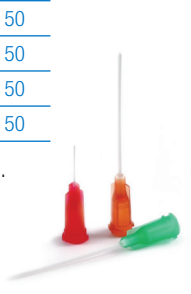
Color	mm	ID		12.7 mm (0.50")	25.4 mm (1.0")	QTY
		mm	inch			
Grey	0.51	0.020	7018256	7005003	50	
Pink	0.30	0.012	7018388	7005004	50	

Resists clogging of cyanoacrylates. Use for microdot application of low viscosity fluids.

FLEXIBLE TIPS

Gauge	Color	mm	ID		12.7 mm (0.50")	38.1 mm (1.5")	QTY
			mm	inch			
15	Amber	1.25	0.049	7018085	7018080	50	
18	Green	0.84	0.033	7018143	7018138	50	
20	Pink	0.48	0.019	7018205	7018201	50	
25	Red	0.36	0.014	7018366	7018362	50	

Flexible polypropylene tubing for application into difficult-to-access areas. Easily drags along edges and around corners and prevents scratching. Tubing can be cut to length.



OVAL TIPS

Gauge	Color	mm	ID	inch	12.7 mm (0.50")	QTY
18	Green	7024653	50			
23	Orange	7024656	50			

Flat ribbon deposits of thick pastes, sealants, and epoxies.



CERAMIC MICRODOT TIPS

Gauge	Color	mm	ID		Part #	QTY
			mm	inch		
37	Black	0.05	0.002	7364054	1	
37	Black	0.05	0.002	7364055	1	
37	Silver	0.05	0.002	7364386	10	
37	Silver	0.05	0.002	7364540*	1	

Ceramic MicroDot® tips can produce precise micro-deposits as small as 100 µm. They are ideal for dispensing UV-cure adhesives and other assembly fluids commonly used in the electronic and life science industries. Compatible with fine particle-filled materials. Available with black polypropylene or stainless steel hubs.

*For use with PICO valves.



PRECISION NOZZLE TIPS

Gauge	mm	ID	inch	Part # QTY: 1 pc.	Part # QTY: 10 pc.
22	0.40	0.016	7365110	7365119	
24	0.30	0.012	7365108	7365117	
25	0.25	0.010	7365107	7365116	
27	0.20	0.008	7365106	—	
30	0.15	0.006	7365105	7365114	
32	0.10	0.004	7365104	7365113	

Stainless steel precision nozzles offer orifice sizes from 100 to 500 µm and are ideal for applications in the compact camera module (CCM), LED, semiconductor, automotive electronics, and high-precision industrial markets. Use with very low-viscosity fluids and particle-filled pastes.



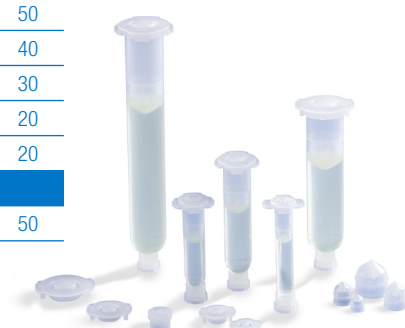
OPTIMUM CLASS VI

Size	Class VI Clear Barrels	Class VI Clear Pistons	Class VI Clear End Caps	QTY
3cc	7364595	7364600	7364606	50
5cc	7364596	7364601	7364607	40
10cc	7364597	7364602	7364608	30
30cc	7364598	7364603	7364609	20
55cc	7364599*	7364603	7364609	20
CLASS VI TIP CAPS				
-	7364594	-	-	50

Class VI components are made from United States Pharmacopeia (USP) Class VI virgin resin to simplify process validation for medical manufacturers.

*Includes 15 syringe barrels.

Optimum Class VI pistons are designed for use with Class VI barrels only.



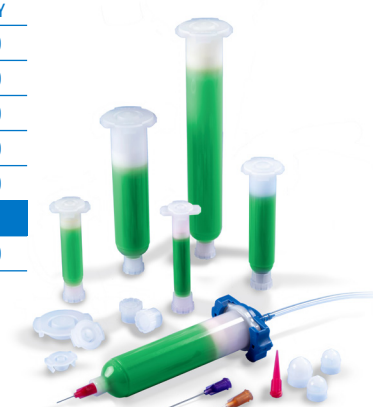
OPTIMUM ECO

Size	ECO Natural Barrels	ECO Natural Pistons	ECO Natural End Caps	QTY
3cc	7364686	7364691	7364699	50
5cc	7364687	7364692	7364700	40
10cc	7364688	7364693	7364701	30
30cc	7364689	7364694	7364702	20
55cc	7364690*	7364694	7364703	20
ECO TIP CAPS				
-	7364679	-	-	50

ECO components are manufactured from sustainably-sourced polyethylene and feature a bio-based content rating of 94% to 96%.

*Includes 15 syringe barrels.

Optimum ECO pistons are designed for use with ECO barrels only.



THE KEY TO PRODUCTIVE DISPENSING

The right amount of material at the right place is what dispensing is all about. Most assembly fluids are easy to set up and use, and with EFD dispensing products, you get precise deposits without any problems.

4 SIMPLE RULES TO REMEMBER:



Small deposits — small tips, low pressure, short pulse time

Big deposits — larger tips, higher pressure, longer time

Thick fluids — tapered tips, higher pressure, time as required

Watery fluids — small tips, low pressure, time as required



FLUIDS THAT REQUIRE SPECIAL HANDLING ARE DESCRIBED BELOW WITH RECOMMENDATIONS.

CYANOACRYLATES AND SOLVENTS

Syringe Barrels / Pistons

Use a 3cc, 10cc, or 30cc clear syringe barrel. Fill about 1/2 full and insert a blue LV Barrier piston just below the top of the barrel. Do not press against the cyanoacrylate. The piston stays at the top of the barrel, allowing air through to make a deposit and vacuum to prevent dripping. For gel cyanoacrylate, specify the white SmoothFlow piston. Fill barrel 2/3 full and push the piston down until it contacts the fluid.

Dispense Tips

For watery cyanoacrylates, specify the PTFE-lined tip #7018388 or the short flexible tip #7018366. To drag cyanoacrylate or reach into recesses, use the long flexible tip #7018362. For gel cyanoacrylates, the tapered tip #7018391 is a good choice. No scratching. No metal to react with the cyanoacrylate. For microdots, use #7018433 or #7018462 stainless tips.



RECOMMENDED SYSTEM

Size	Cyanoacrylates Standard Adapter	QTY	Solvents Polypropylene Adapter	QTY	Clear Barrels Blue LV Pistons*	QTY
3cc	7012341	1	7012067	1	7012075	50
10cc	7012339	1	7012065	1	7012118	30
30cc	7012338	1	7012064	1	7015116	20

Note: Always use fresh cyanoacrylate with new components. Remember to protect against moisture and use a coalescing filter regulator (part #7016548) on the plant air supply to your dispenser.

*Includes tip caps.

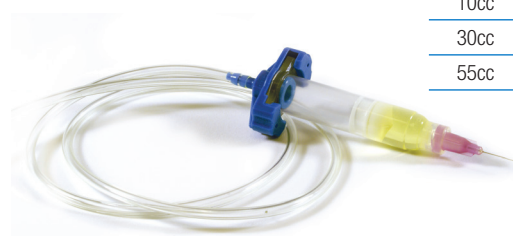
ANAEROBICS AND OILS

Syringe Barrels / Pistons

Use any convenient size clear barrel. Fill barrel about 2/3 full. Insert a white SmoothFlow piston until it contacts the fluid.

Dispense Tips

For best fluid control, we recommend using the smaller gauge stainless steel precision tips or the all-plastic polypropylene tips. For microdots, consider the smaller size barrels. For low viscosity wicking anaerobics, use the LV Barrier piston.



RECOMMENDED SYSTEM

Size	Standard Adapter	QTY	Clear Barrels White Pistons	QTY	Leakproof Barrel Tip Caps	QTY
3cc	7012341	1	7012074	50	7012198	50
5cc	7012054	1	7012096	40	7012198	50
10cc	7012339	1	7012114	30	7012198	50
30cc	7012338	1	7012136	20	7012198	50
55cc	7012338	1	7012153	15	7012198	50

UV-CURE / LIGHT SENSITIVE ADHESIVES

Syringe Barrels / Pistons

Select from transparent amber for UV and light-sensitive materials (*less than 12% visible light from 550 nm or less); and opaque black to ensure complete light blockage. Fill barrel about 2/3 full. Insert a white SmoothFlow piston until it contacts the fluid.

Dispense Tips

Standard, translucent tips are molded of polyethylene and the colored versions contain a light-block additive that protects UV-sensitive fluids. Rigid opaque tips are molded of polypropylene and the opacity of the material delivers light-blocking functionality to protect light-sensitive fluids. When using other tips, order the 3cc barrel opaque tip shield #7017715 or #7017717 for 5cc to 55cc barrels.



RECOMMENDED SYSTEM

Size	UV Block* Standard Adapter	QTY	UV Block* Amber Barrels White Pistons	QTY	Opaque Black Barrels White Pistons	QTY	Opaque Tip Shields	QTY	Leakproof Barrel Tip Caps	QTY
3cc	7012341	1	7012085	50	7012091	50	7017715	10	7012198	50
5cc	7012054	1	7012103	40	7012109	40	7017717	10	7012198	50
10cc	7012339	1	7012126	30	7012130	30	7017717	10	7012198	50
30cc	7012338	1	7012145	20	7012149	20	7017717	10	7012198	50
55cc	7012338	1	7012160	15	7012164	15	7017717	10	7012198	50

EPOXIES, SEALANTS, AND PASTES

Syringe Barrels / Pistons

Size depends on dispense requirements. Most thick materials work well with the white piston. However, if you see too much piston bounce with stringy sealants, switch to the orange flat-walled piston. For bounce issues with thicker material, specify the clear flex piston.

Dispense Tips

The SmoothFlow tapered tips provide the best dispensing for most fluids including thick pastes and particle-filled materials. For thicker fluids with a tendency to string, try using a smaller gauge tip and increase the air pressure. For extremely thick materials requiring small deposit control, consider one of the HPx Series high pressure tools. Contact EFD for details.



RECOMMENDED SYSTEM

Size	Standard Adapter	QTY	Clear Barrels White Pistons	QTY	Clear Barrels	QTY	Flat-walled Orange Pistons	QTY	Clear Barrels Clear Pistons	QTY
3cc	7012341	1	7012074	50	7012072	50	7012321	50	-	-
5cc	7012054	1	7012096	40	7012094	40	7012323	40	-	-
10cc	7012339	1	7012114	30	7012112	30	7012325	30	7360577	30
30cc	7012338	1	7012136	20	7012134	20	7012327	20	7360580	20
55cc	7012338	1	7012153	15	7012155	15	7012327	20	-	15

IMPORTANT SAFETY INFORMATION

All Nordson EFD disposable components, including syringe barrels, cartridges, pistons, tip caps, end caps, and dispense tips are precision engineered for one-time use. Attempting to clean and re-use components will compromise dispensing accuracy and may increase the risk of personal injury.

Always wear appropriate protective equipment and clothing suitable for your dispensing application.

Do not exceed maximum operating pressure of 100 psi (7.0 kg / cm²).

Do not heat syringe barrels or cartridges to a temperature greater than 100° F (38° C).

Dispose of components according to local regulations after one-time use.

Do not clean components with strong solvents (e.g. MEK, Acetone, THF).

Cartridge retainer systems and barrel loaders should be cleaned with mild detergents only.

To prevent fluid waste, use EFD SmoothFlow pistons.